



<b>Stamping Presses</b>	<b>Bed Area</b>	<b>Stroke</b>	<b>Shut Height</b>
300 Ton Kumatsu Straight Side 30-60 SPM	98 X 49	10.2	21
220 Ton Seyi Straight Side 50-120 SPM	71 X 39	7.8	17.75
200 Ton Aida Gap 40 SPM	56 X 33	9.5	17.5
150 Ton Aida Gap 50 SPM	49 X 24	7.5	15.75
125 Ton Johnson OBI 40 SPM	42 X 27	6	16
125 Ton Johnson OBI 75 SPM	42 X 27	4	17.5
121 Ton Stamtec Gap 45-90 SPM	42 X 28	5	16.5
105 Ton Verson OBI 45 SPM	39 X 30	8	12.5
100 Ton Federal Straight Side 15-60 SPM	84 X 36	10	28
80 Ton Johnson OBI 55 SPM	36 X 24	6	17
75 Ton Warco OBI 85 SPM	32 X 27.5	4	12
75 Ton Minster Straight Side 20-100 SPM	36 x 31	1	14.125
66 Ton Stamtec Gap 60-120 SPM	31 X 21	4	13.6
60 Ton Minster OBI 45-90 SPM	32 X 21	4	12
60 Ton Minster OBI 45 SPM	32 X 21	6	12
60 Ton Bliss OBI 45 SPM	32 X 22	6	12
50 Ton Warco OBI 50 SPM	26 X 19	4	10.5
45 Ton Minster Gap 0-325 SPM	28 X 18	2	9
38 Ton Walsh OBI 110 SPM	32 X 18	3.75	11

**Tooling/Prototyping/Small Lot Production**

	<b>Table Dimensions</b>	<b>X-Y-Z Machining Range</b>
Mitsubishi MD Plus Pro III Wire EDM	25.2" X 17.7"	15.7" X 11.8" X 8.7"
Southwester Industries FHM7 3 Axis CNC Mill	76" X 14"	60" X 23" X 20.5"
Piranha L510 Fiber Laser	60" X 120"	60" X 120" X .750" (Carbon Steel) 60" X 120" X .312" (S.S. & Alum)
Amada FaB-50 D 50 Ton CNC Press Brake	80"	N/A